

# Welding Certificate

**1090-2.00024.GSIDu.2013.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Sif Netherlands bv</b>  <b>Mijnheerkensweg 33 6041 TA Roermond NETHERLANDS</b>
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135 (partly mechanized), 136 (partly mechanized), 138
<b>Material Group</b>	1.1, 1.2, 2.1, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ing. W. E. Lafleur, IWE born on: 15.11.1967
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	W.H.M. Heldens, IWT Lei Schreurs, IWE born on: 18.04.1964 born on: 30.07.1984
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	01.10.2012
<b>Period of validity</b>	17.10.2019
<b>Remarks</b>	-

**Place and date of issue** Duisburg, 09.11.2016  
Klotzki



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Deputy head of certification  
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